

68. Cutting tool as defined in claim 65, wherein the cutting tool is adapted to be biased independently of the expansion of the supporting rings.
69. Embossing device, comprising a machine frame, an anvil roller mounted for rotation on the machine frame and an embossing tool mounted for rotation on the machine frame, wherein the embossing tool has an embossing structure cooperating with anvil surfaces of the anvil roller, wherein the embossing tool is biased essentially parallel to its axis of rotation.
70. Embossing tool rotatable about an axis of rotation and having an embossing structure, wherein the embossing tool is biased essentially parallel to its axis of rotation.--


REMARKS:

This Preliminary Amendment amends the claims to remove the multiple claim dependencies. The new claims are also believed to be in better form for U.S. examination.

Entry of this Amendment prior to calculation of the filing fee is respectfully requested.

Respectfully submitted,

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